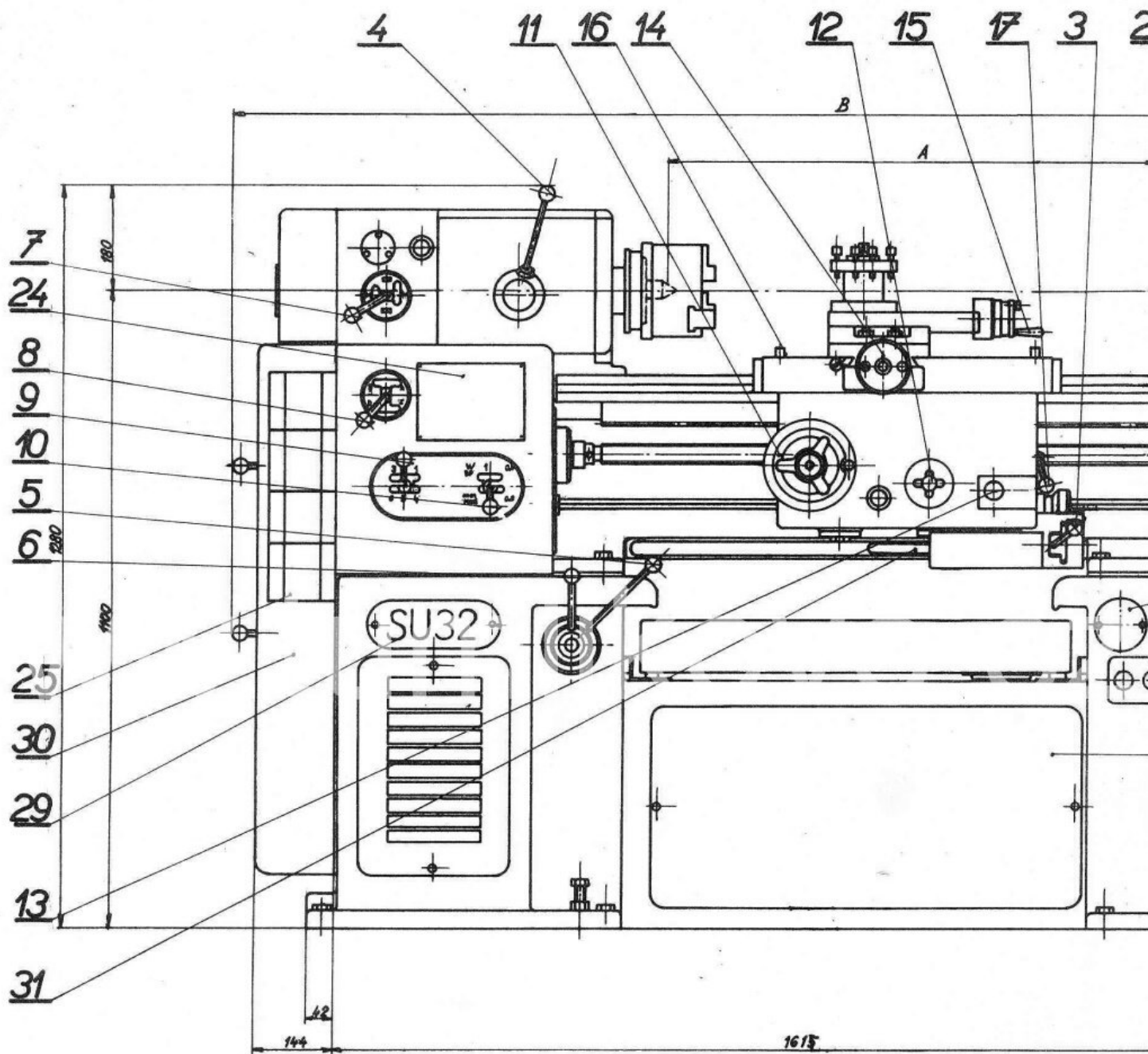




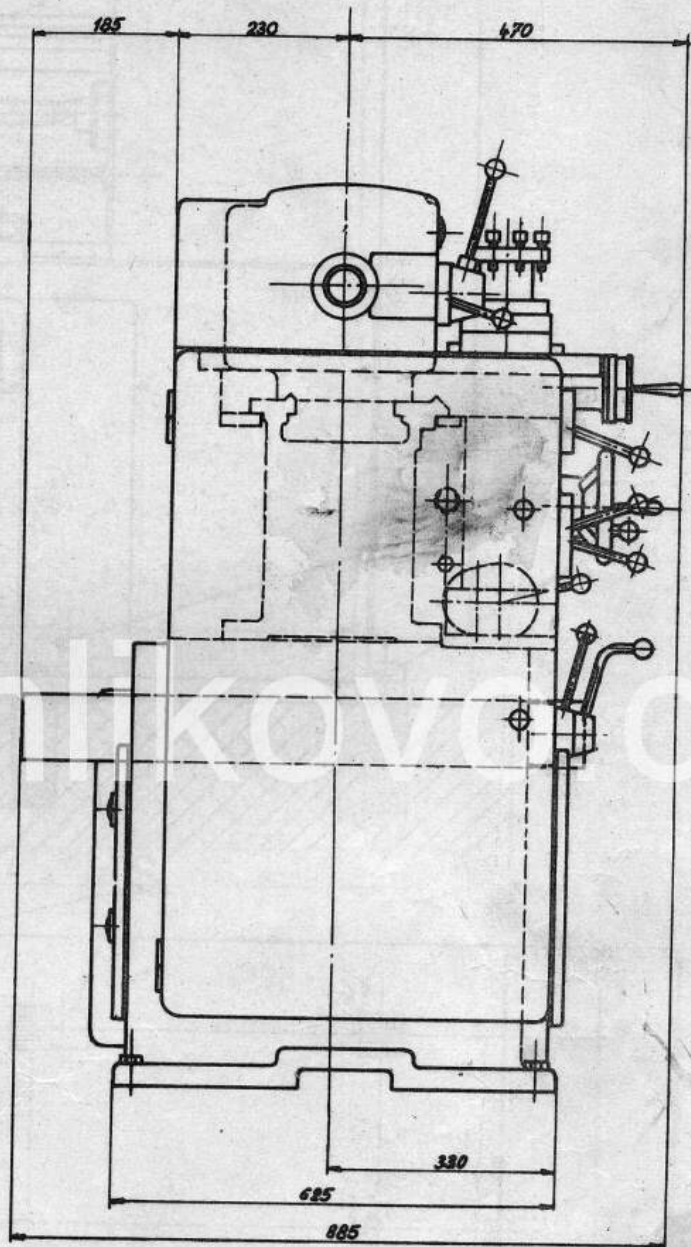
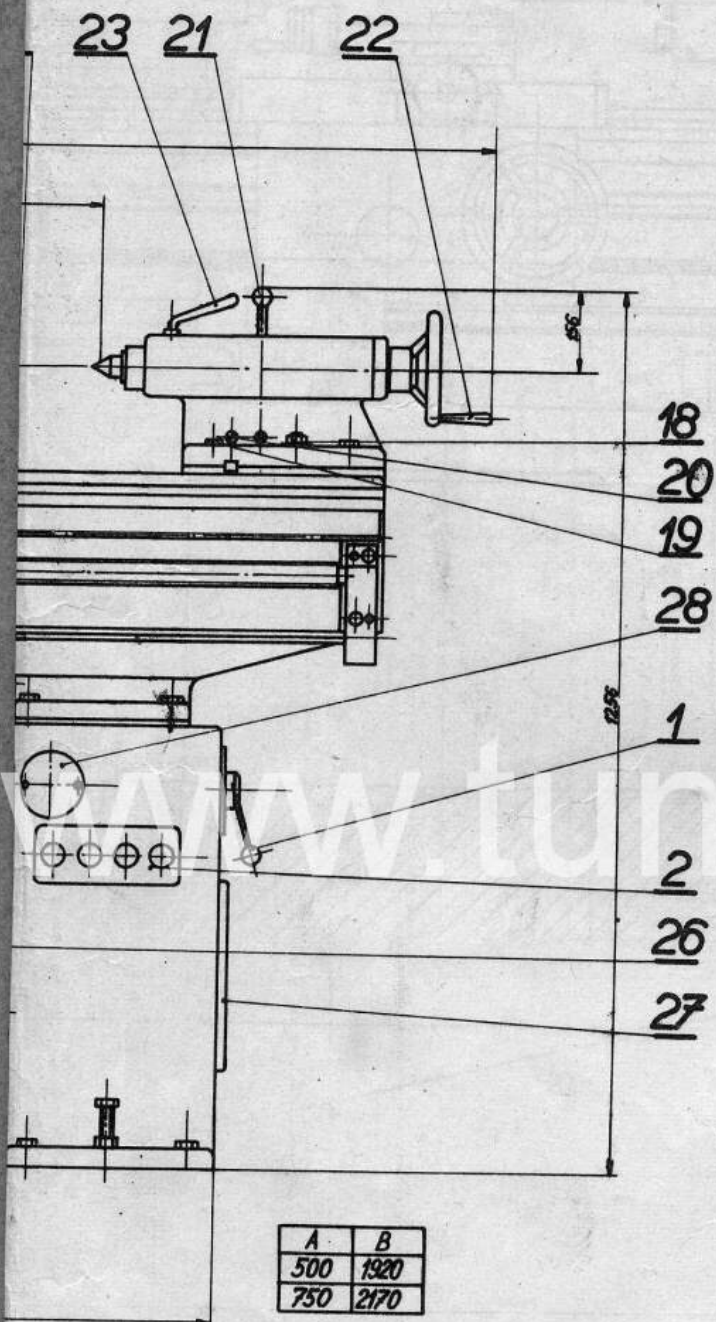
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КАРТИНКИ  
BILDER  
GRAVURES  
ILLUSTRATIONS  
GRABADOS

**SU 32**

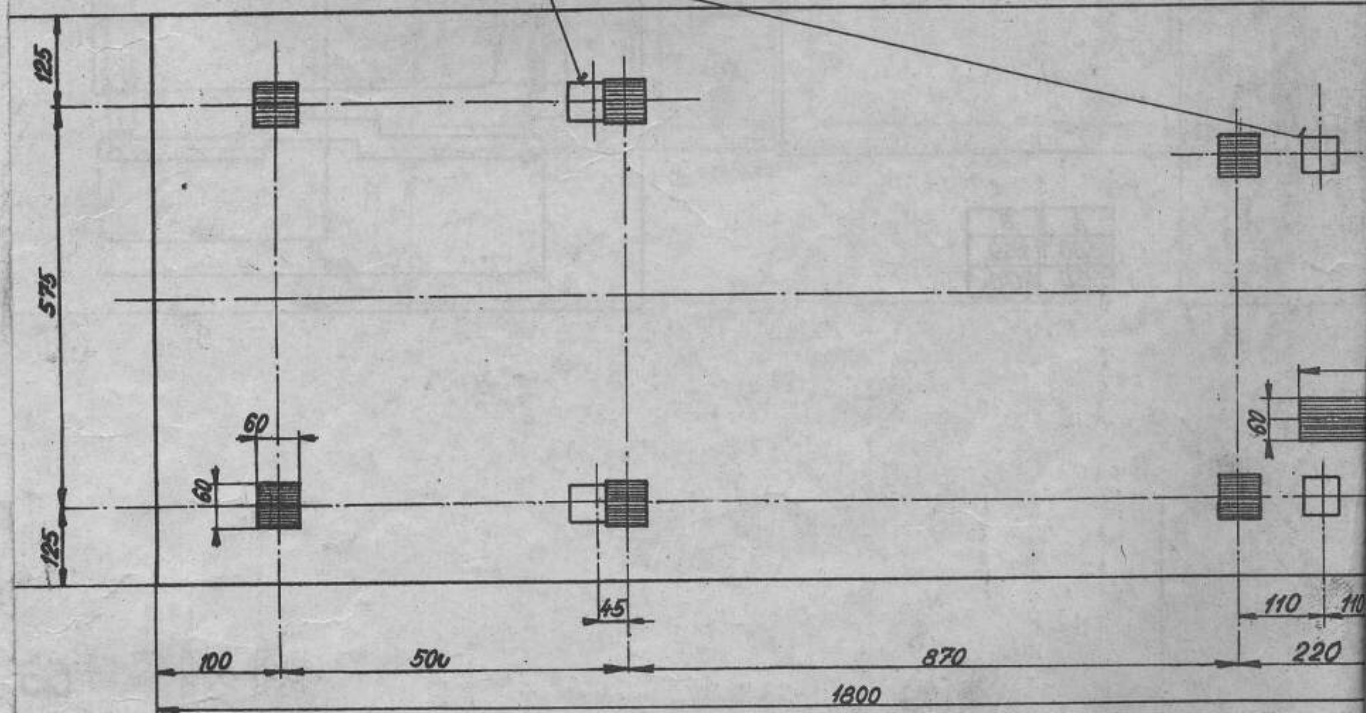
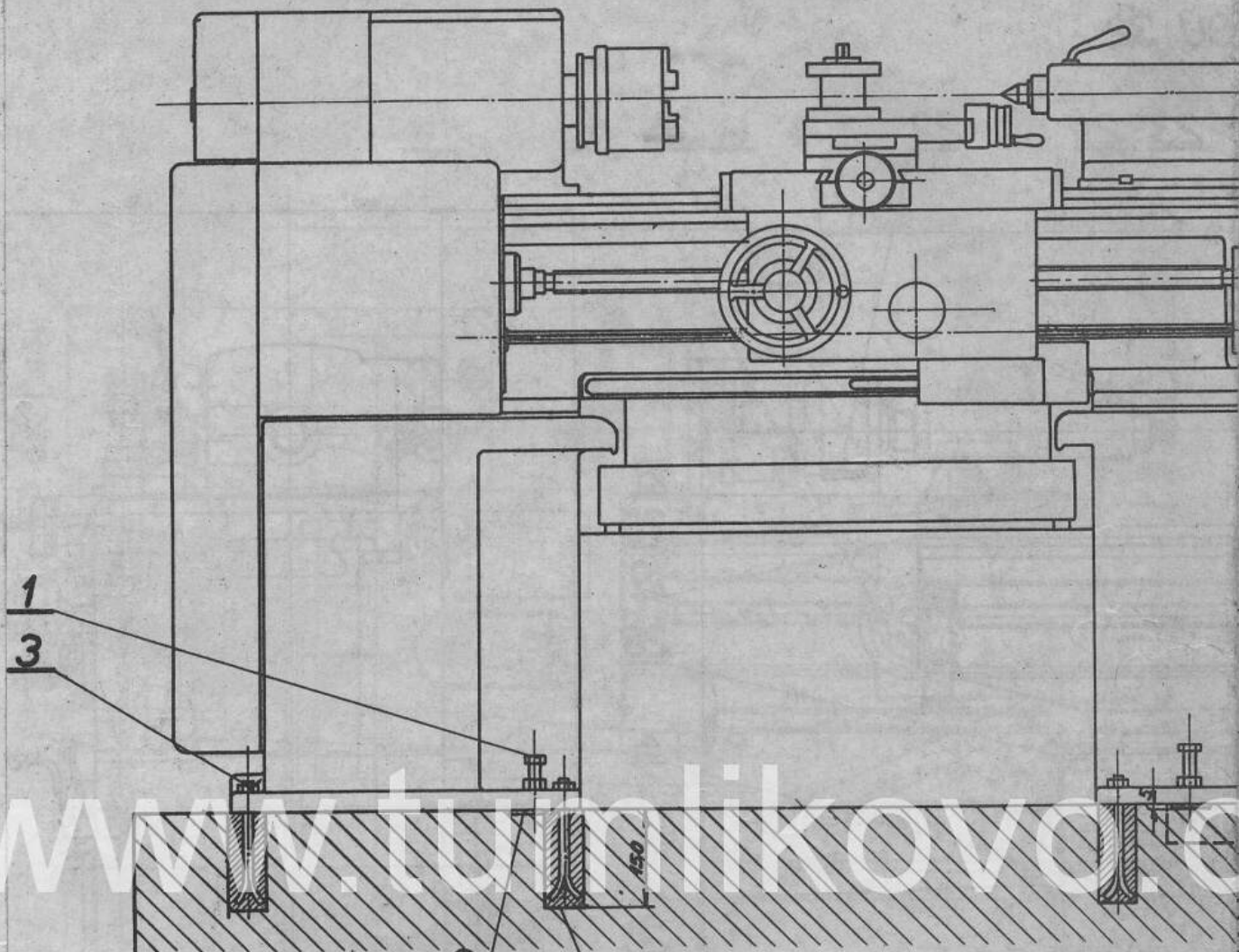




SU 32

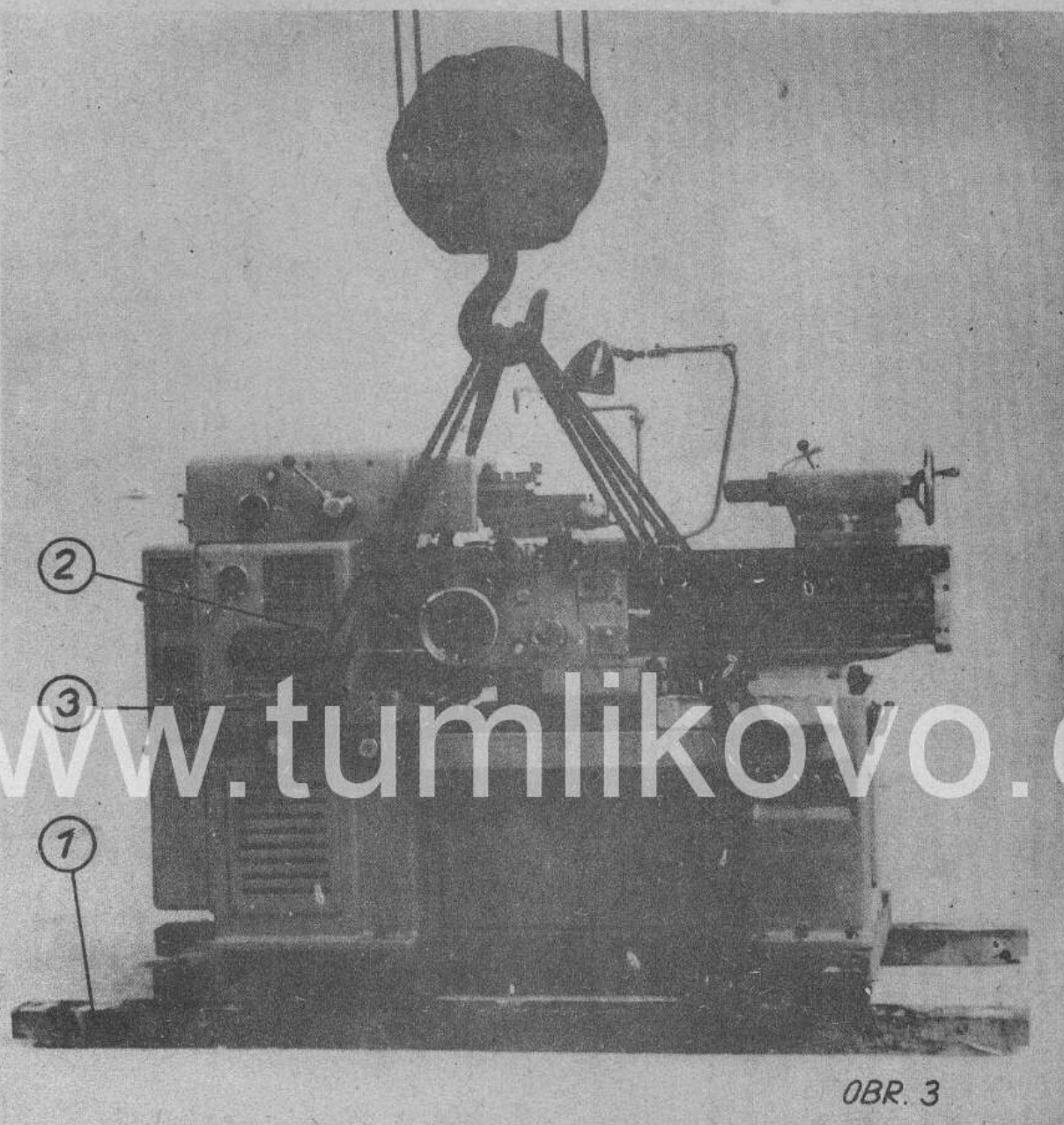


OBR. 1

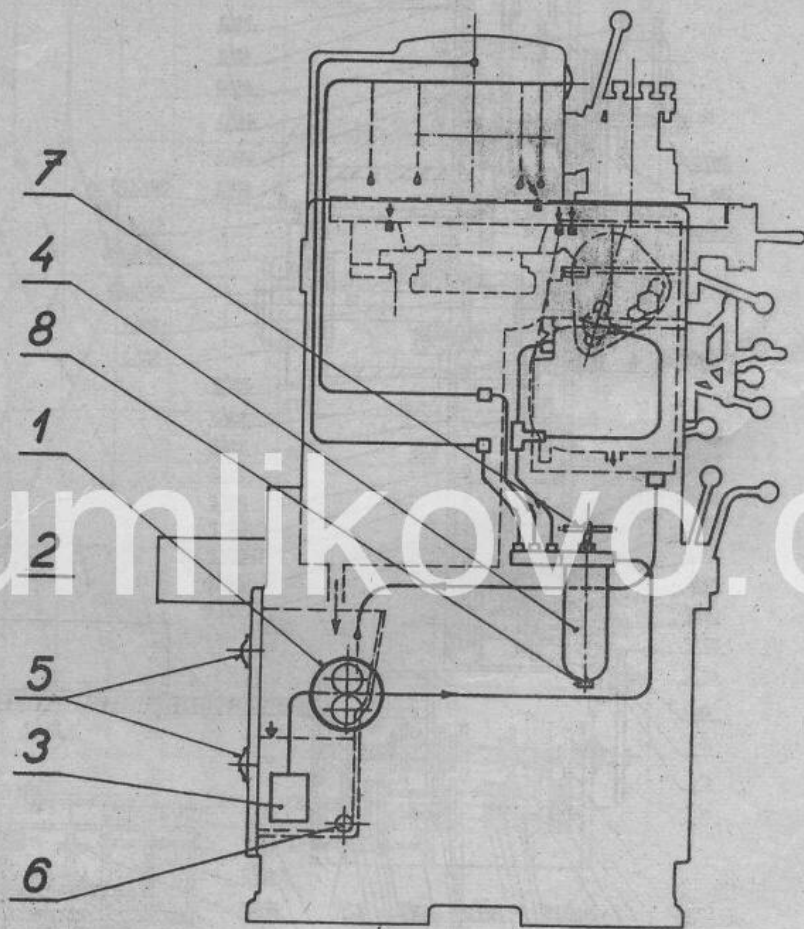
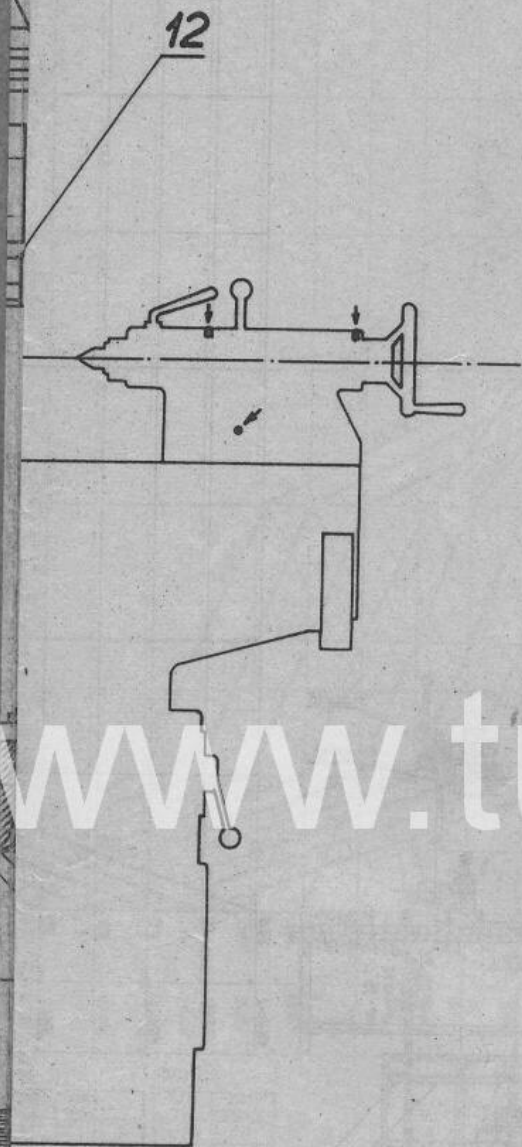






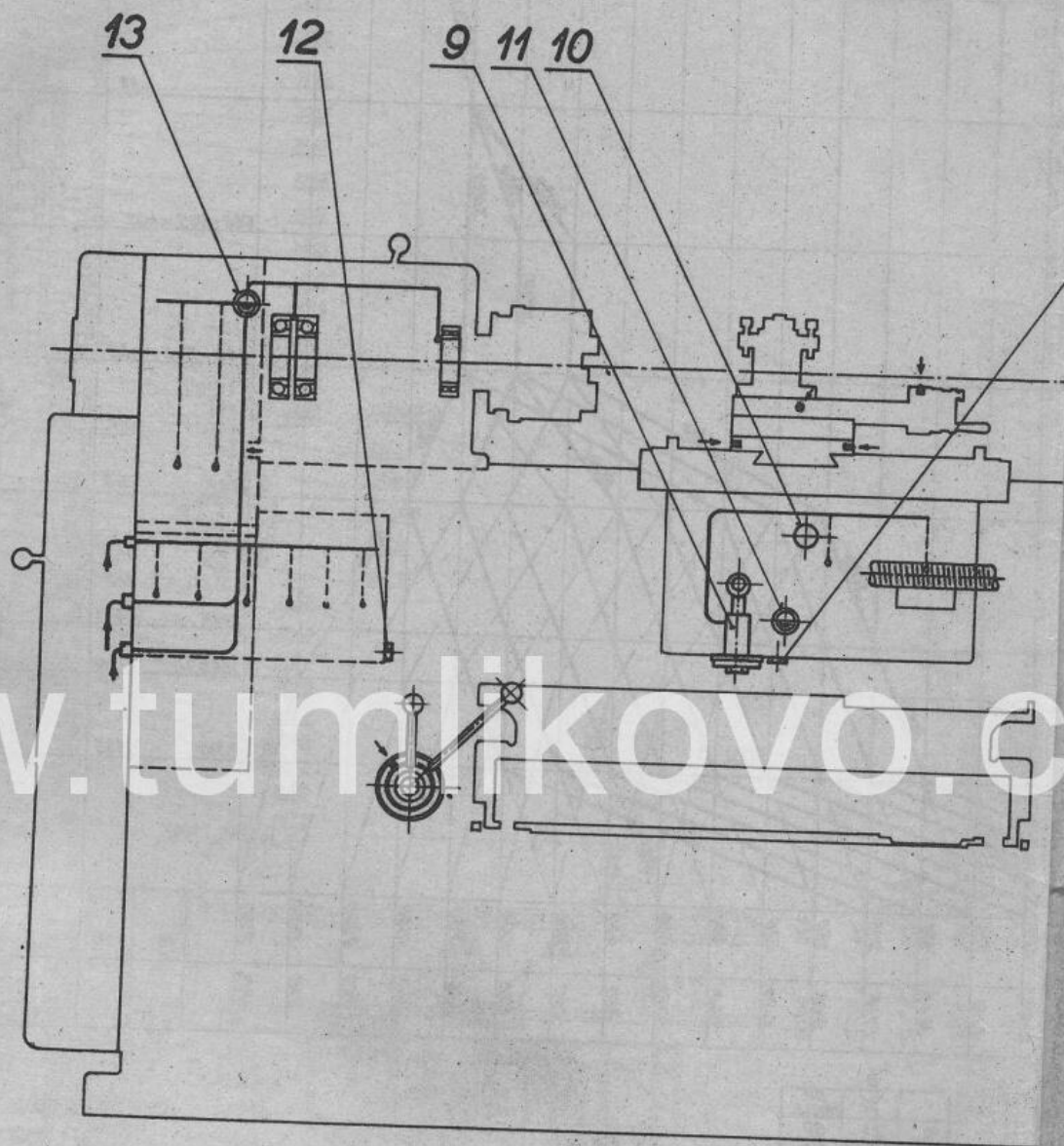


OBR. 3



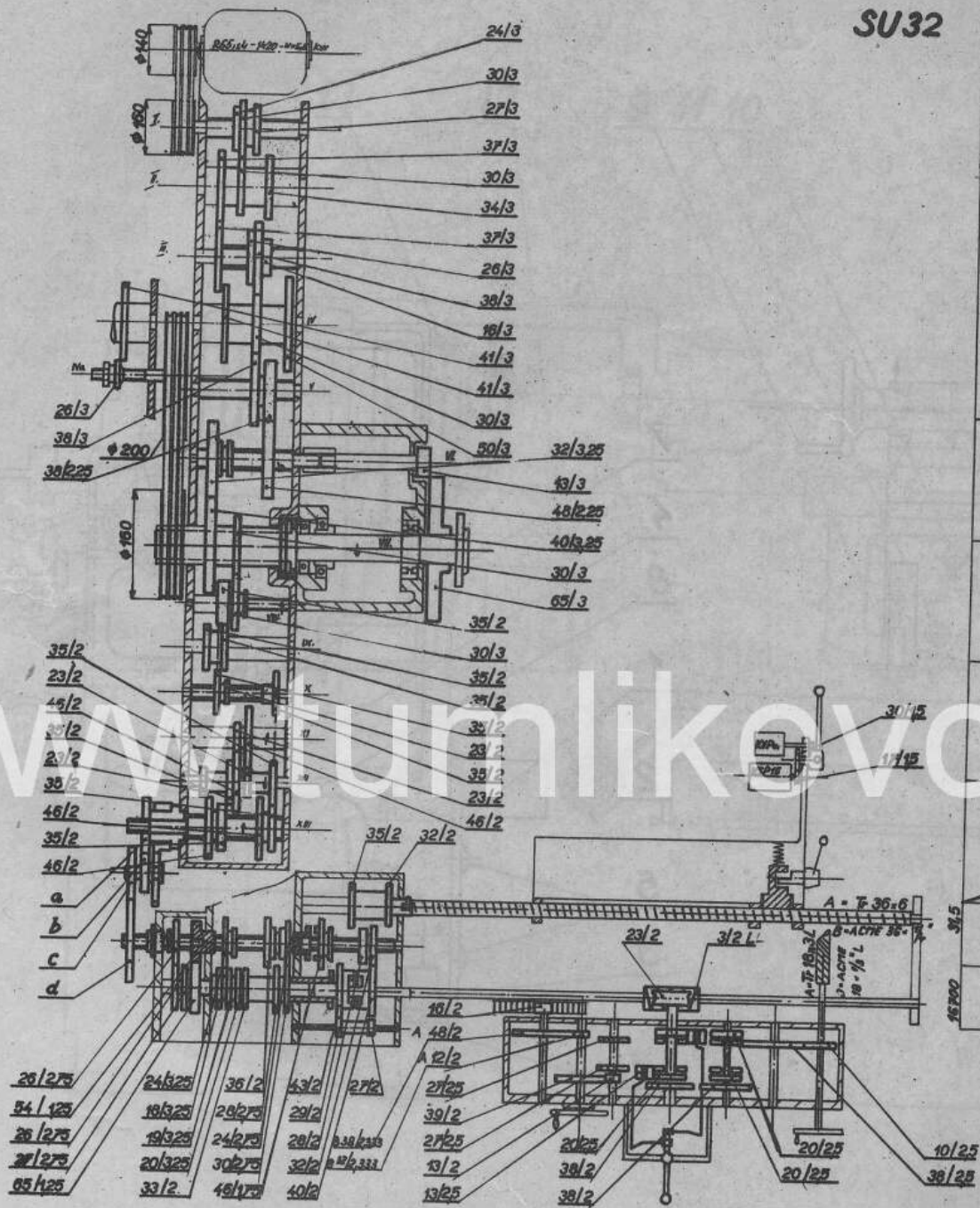
0BR. 4





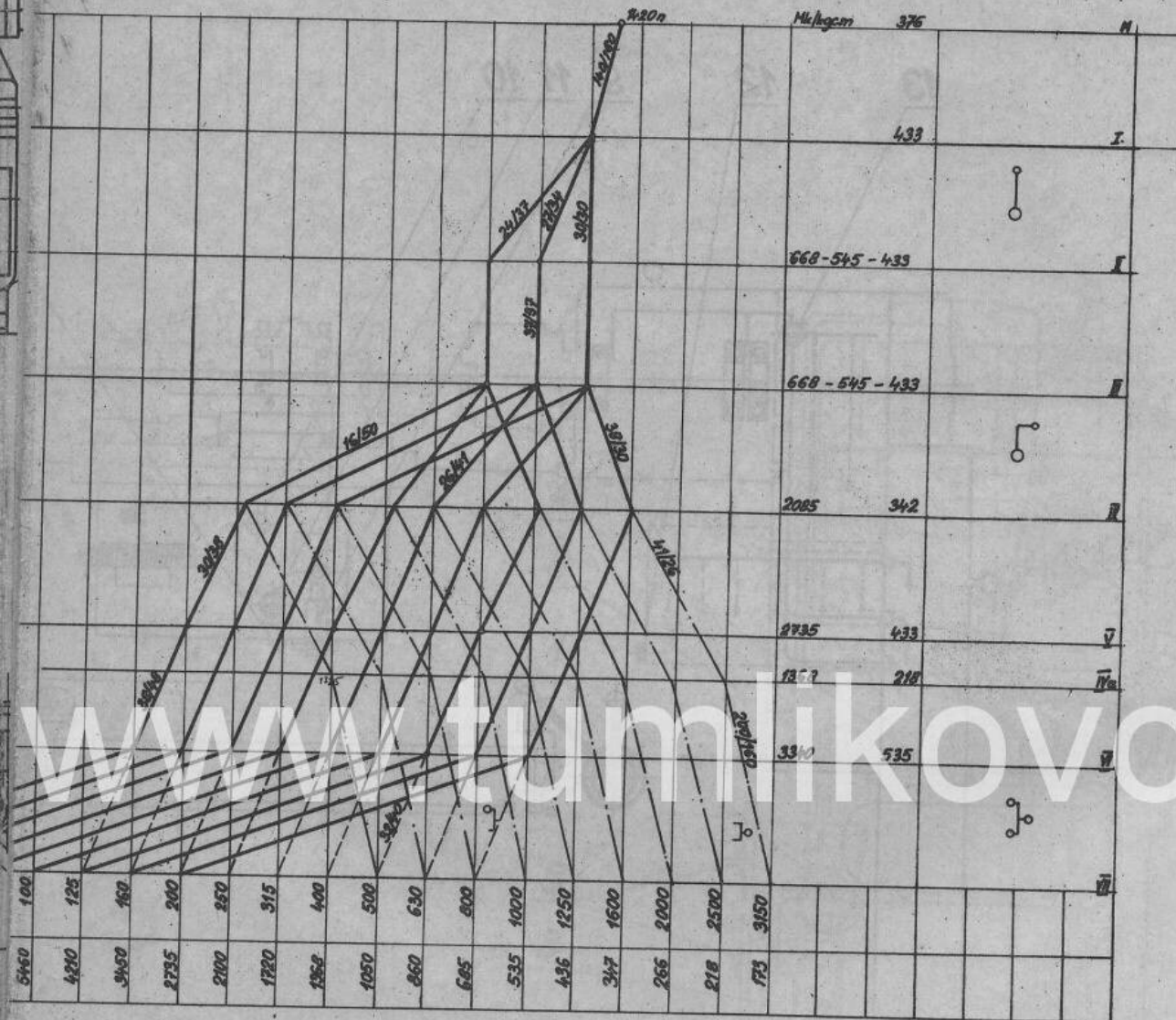


**SU32**



16500	31.5
15600	4.0
10200	50
8400	68
6800	80

A		
	mm WV1 <sup>st</sup>	H
a	52	
b	104	
c		
d	52	



3150  
3100  
3050  
3000  
2950  
2900  
2850  
2800  
2750  
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100  
50  
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B		
a	b	DP
81	60	60
65	40	40
69	47	47
91	95	95

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(11)

32 33 34 31  
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18

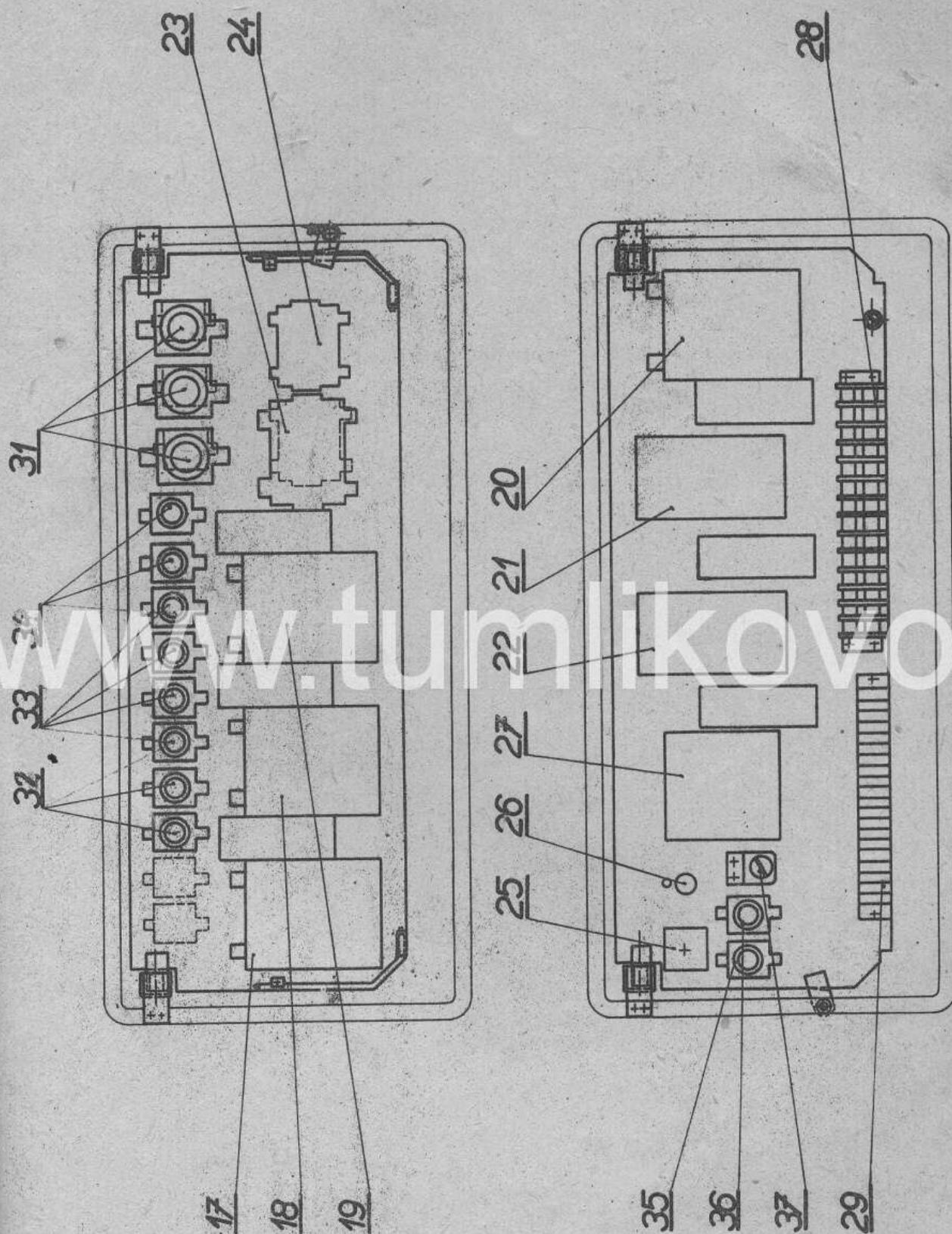
23 24

35 □

29 □□















# M

n =	1 						0,8 		
	1	2	3	4	5	6	3	6	
31,5-800									
A									0,5 0,75
B			125						1 1,5
C	225		2,5	275	3,5	375	2	3	
D	4,5	475	5	5,5	7	7,5	4	6	

n = 125 - 800/min.

8:1	D	9	9,5	10	11	14	15	8	12
-----	---	---	-----	----	----	----	----	---	----

n = 315 - 200/min.

A	4,5	475	5	5,5	7	7,5	4	6	
B	9	9,5	10	11	14	15	8	12	
C	48	49	20	22	28	30	16	24	
D	36	38	40	44	56	60	32	48	

# W

n =	0,8 						1 		
	1	2	3	4	5	6	3	6	
31,5-800									
A	36	38	40	44	56	60	32	48	
B	18	19	20	22	28	30	16	24	
C	9	9,5	10	11	14	15	8	12	
D	4,5	475	5	5,5	7	7,5	4	6	

n = 125 - 800/min.

8:1	D	2 1/4	2 3/8	2 1/2	2 3/4	2 1/2	3 1/4	2	3
-----	---	-------	-------	-------	-------	-------	-------	---	---

n = 315 - 200/min.

A	4 1/2	4 3/4	5	5 1/2	7	7 1/2	4	6	
B	2 1/4	2 3/8	2 1/2	2 3/4	3 1/2	3 3/4	2	3	
C	1 1/8	1 1/4	1 1/2	1 3/4	1 3/8	1 7/8	1	1 1/2	
D	8/16	19/32	5/8	11/16	7/8	15/16	1/2	3/4	



a.b.c = 52.104.52

# MODUL

31.5-800	1	0.8
A		0.125
B		0.25
C		0.5
D	1.25	1.0

n = 125 - 800/min.

8:1	D	2.25	2.5	2.75	3.5	3.75	2	3
-----	---	------	-----	------	-----	------	---	---

n = 315 - 200/min.

A	1.25	1.75	1	1.5
B	2.25	2.5	2.75	3.5
C	4.5	4.75	5	5.5
D	9	9.5	10	11

## DP.

31.5-800	0.8	1
A	144	152
B	72	76
C	36	38
D	18	19

n = 125 - 800/min.

8:1	D	9	9.5	10	11	14	15	8	12
-----	---	---	-----	----	----	----	----	---	----

n = 315 - 200/min.

A	18	19	20	22	28	30	16	24
B	9	9.5	10	11	14	15	8	12
C	4.5	4.75	5	5.5	7	7.5	4	6
D	2.25	2.5	2.75	3	3.5	3.75	2	3



a.b.c.d = 71.52.65.113

1991.0129



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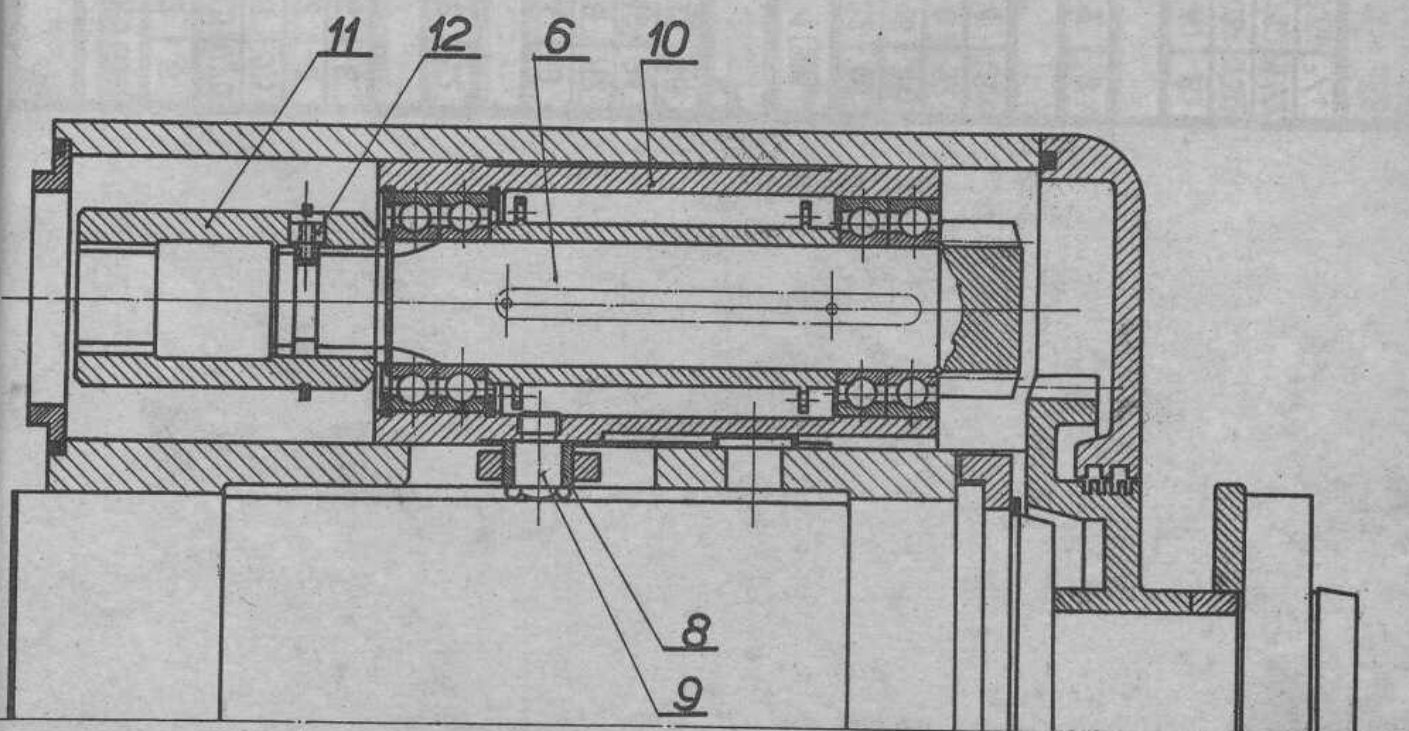
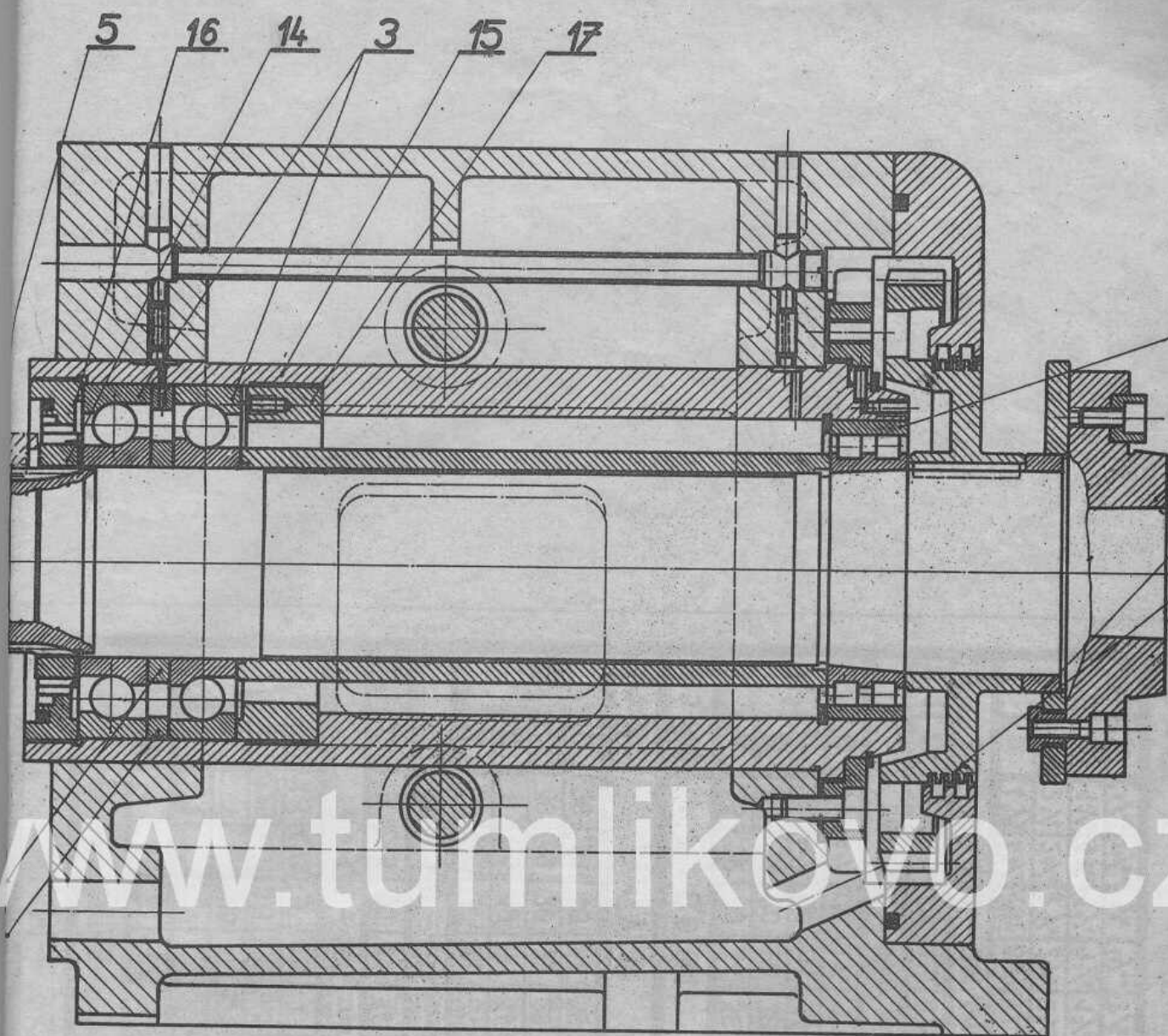
7

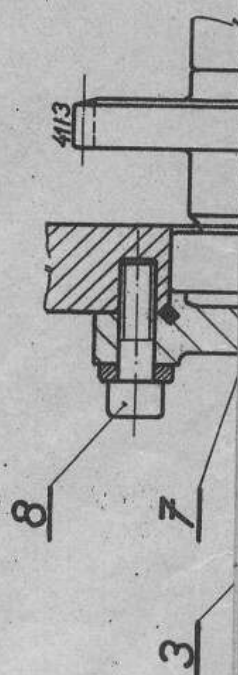
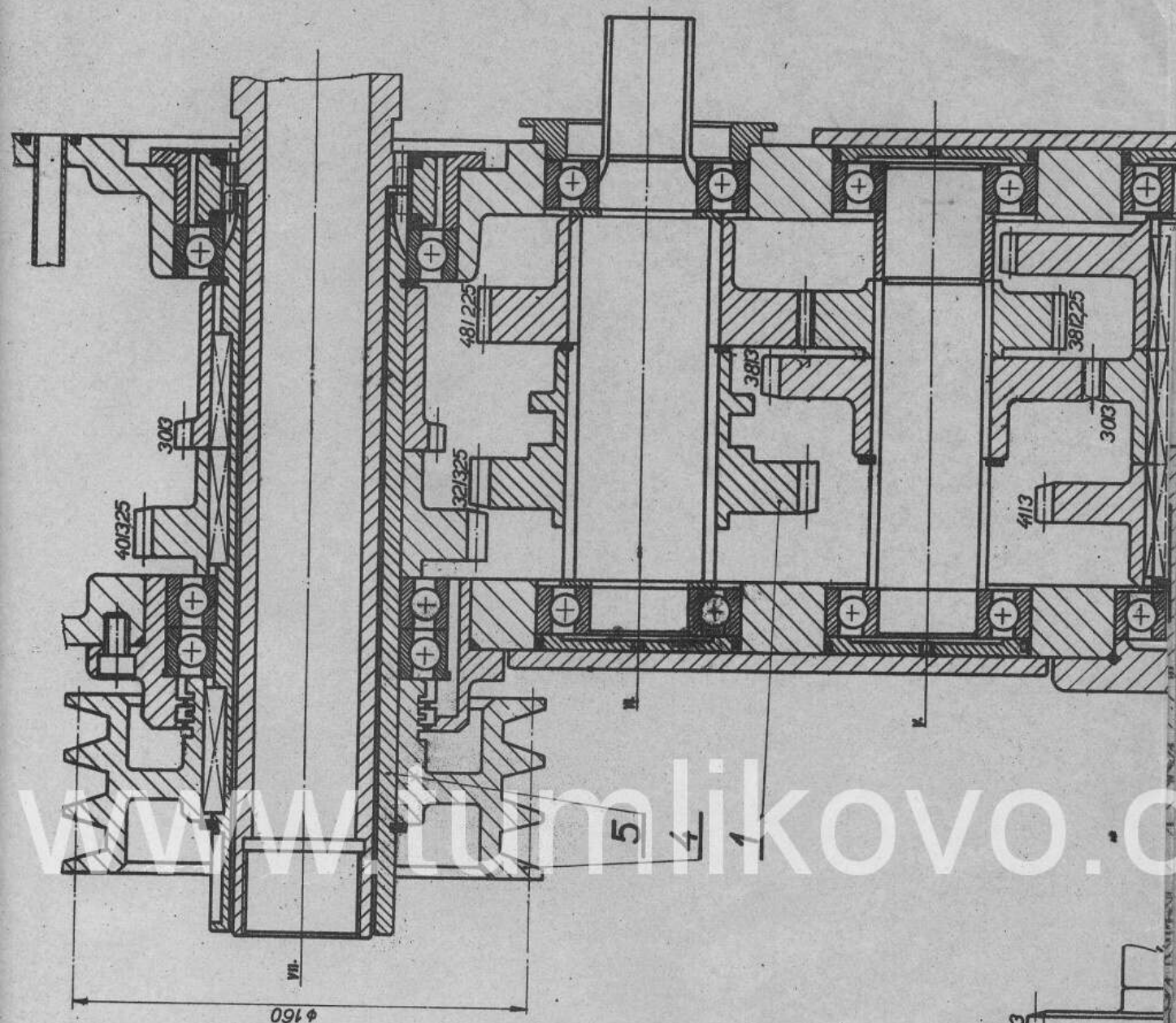
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SS,ED,SE LEN MOBY OBRANKY

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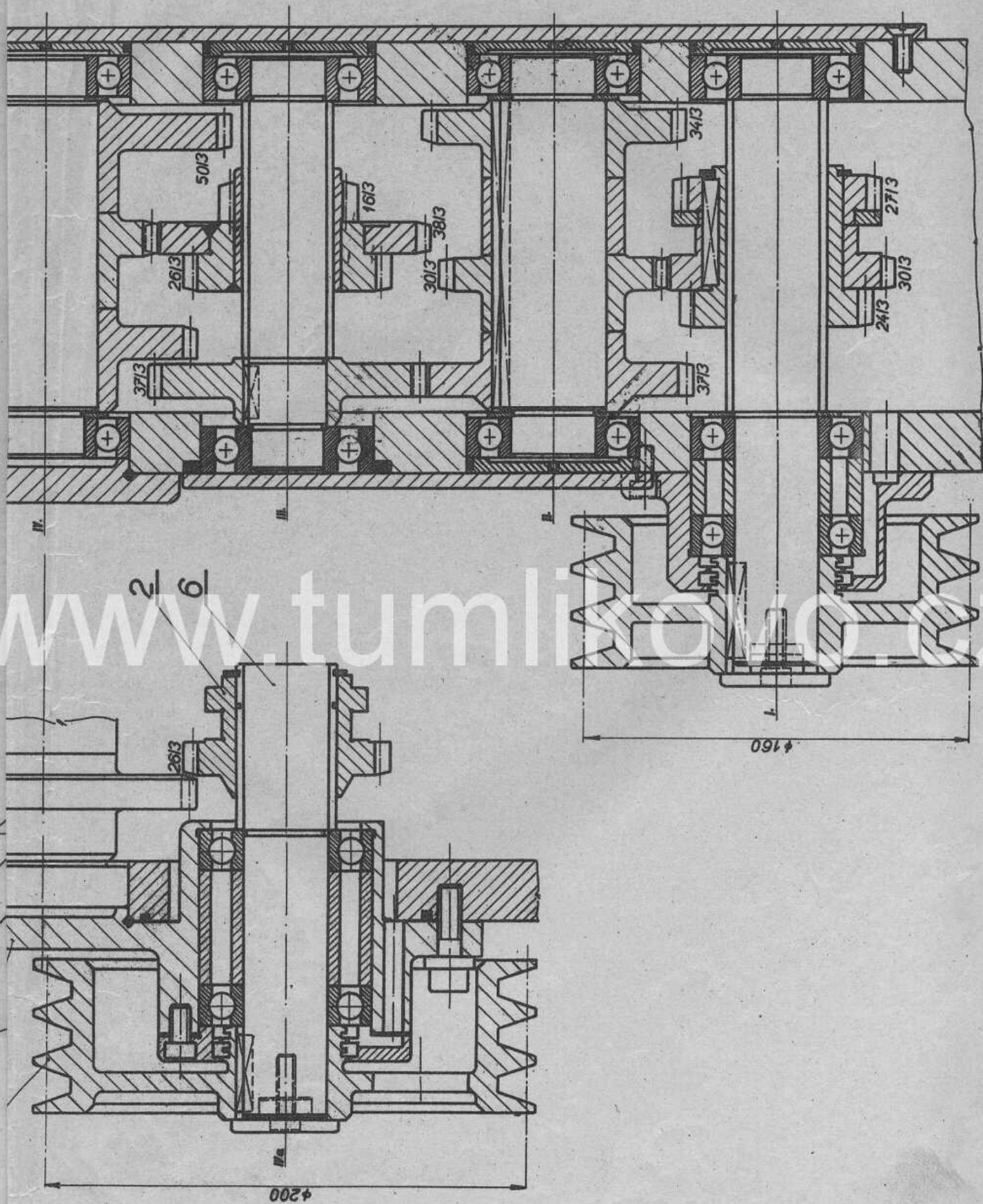
OBR. 10







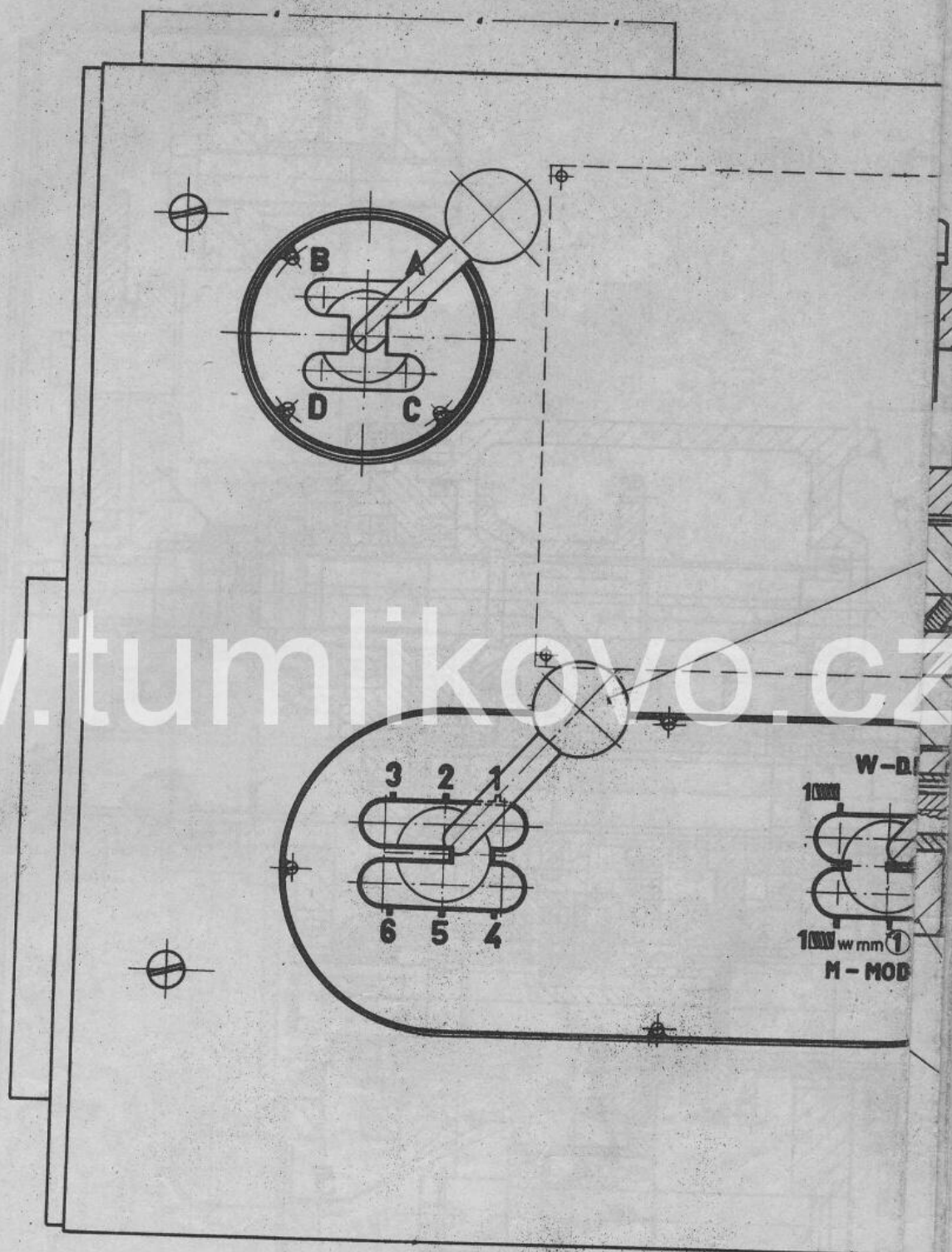




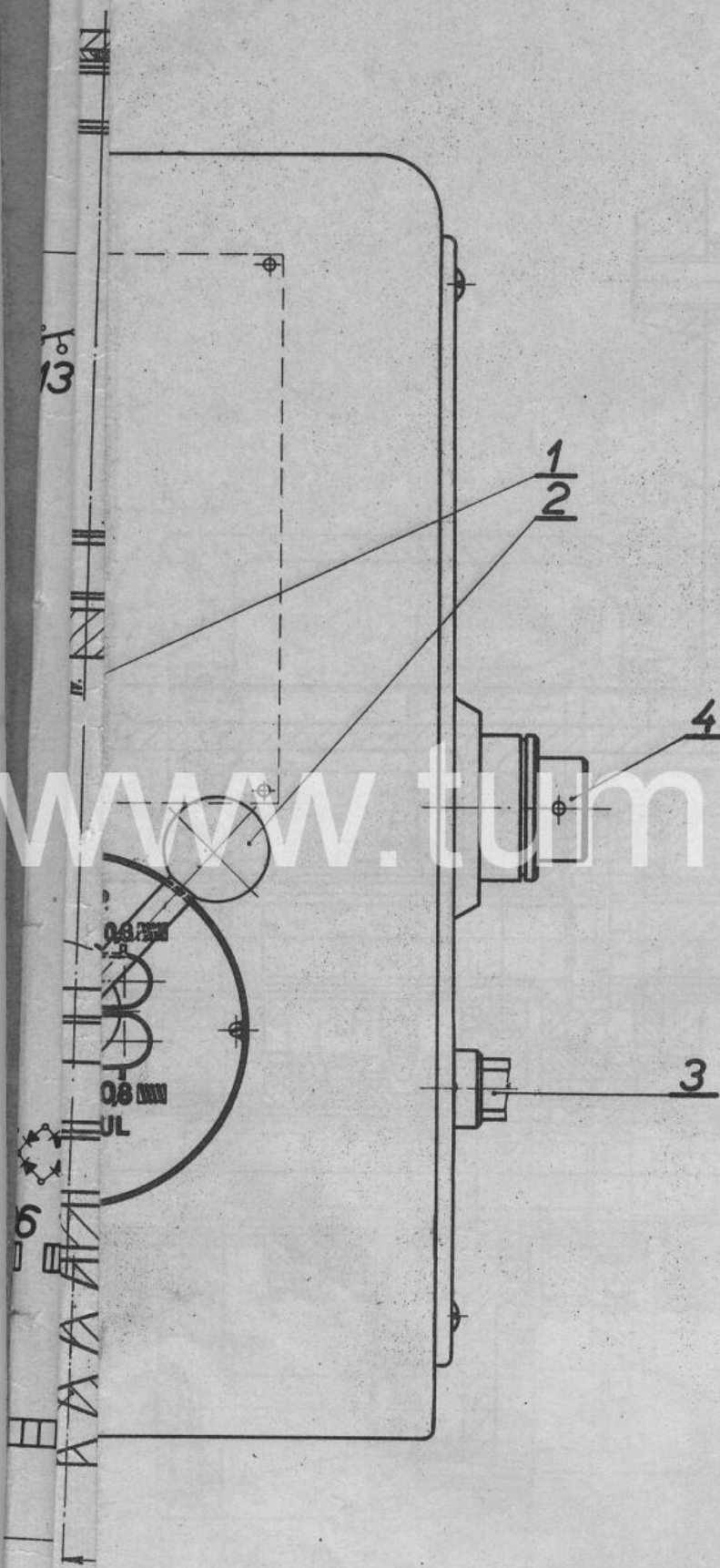




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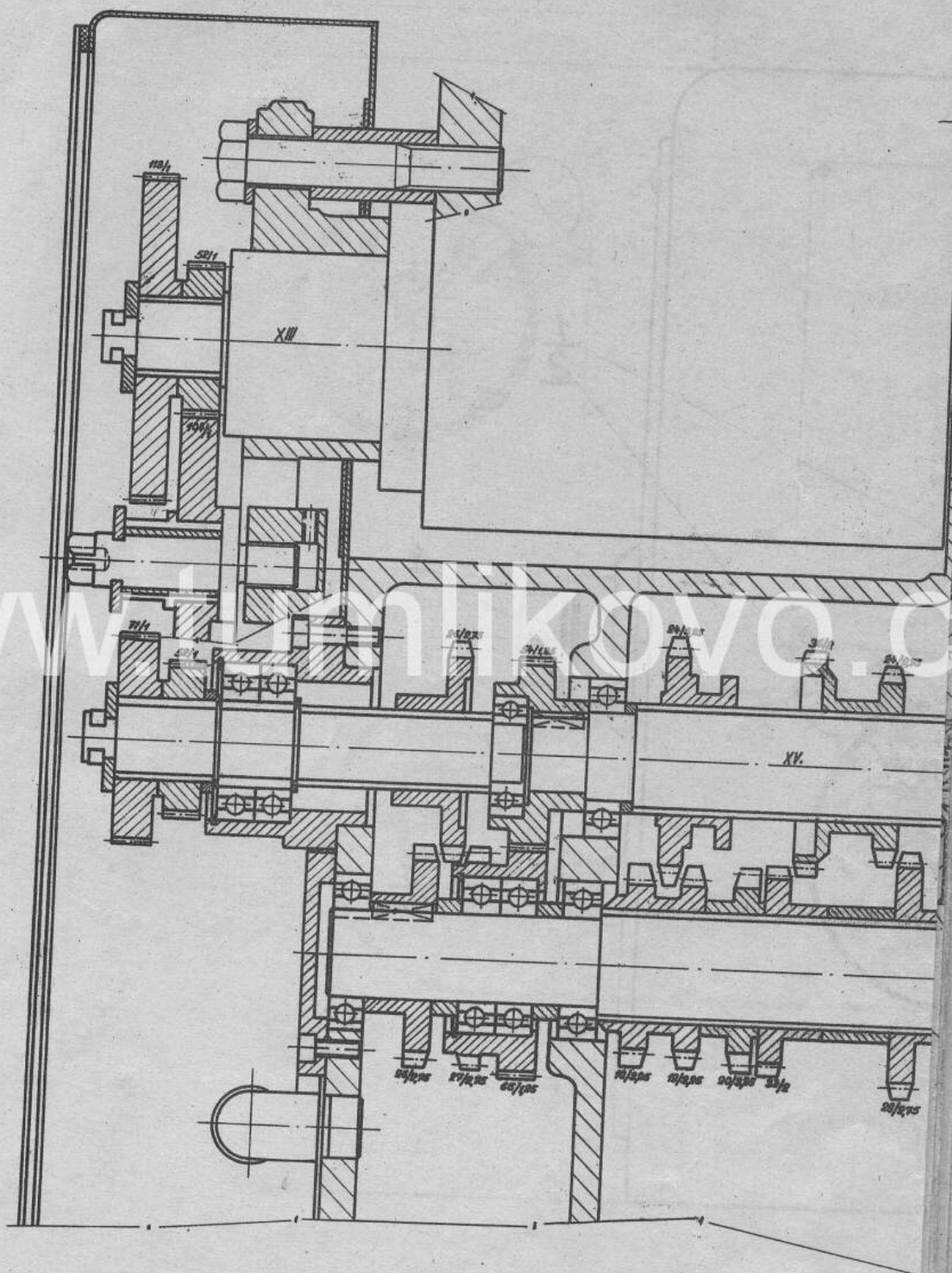


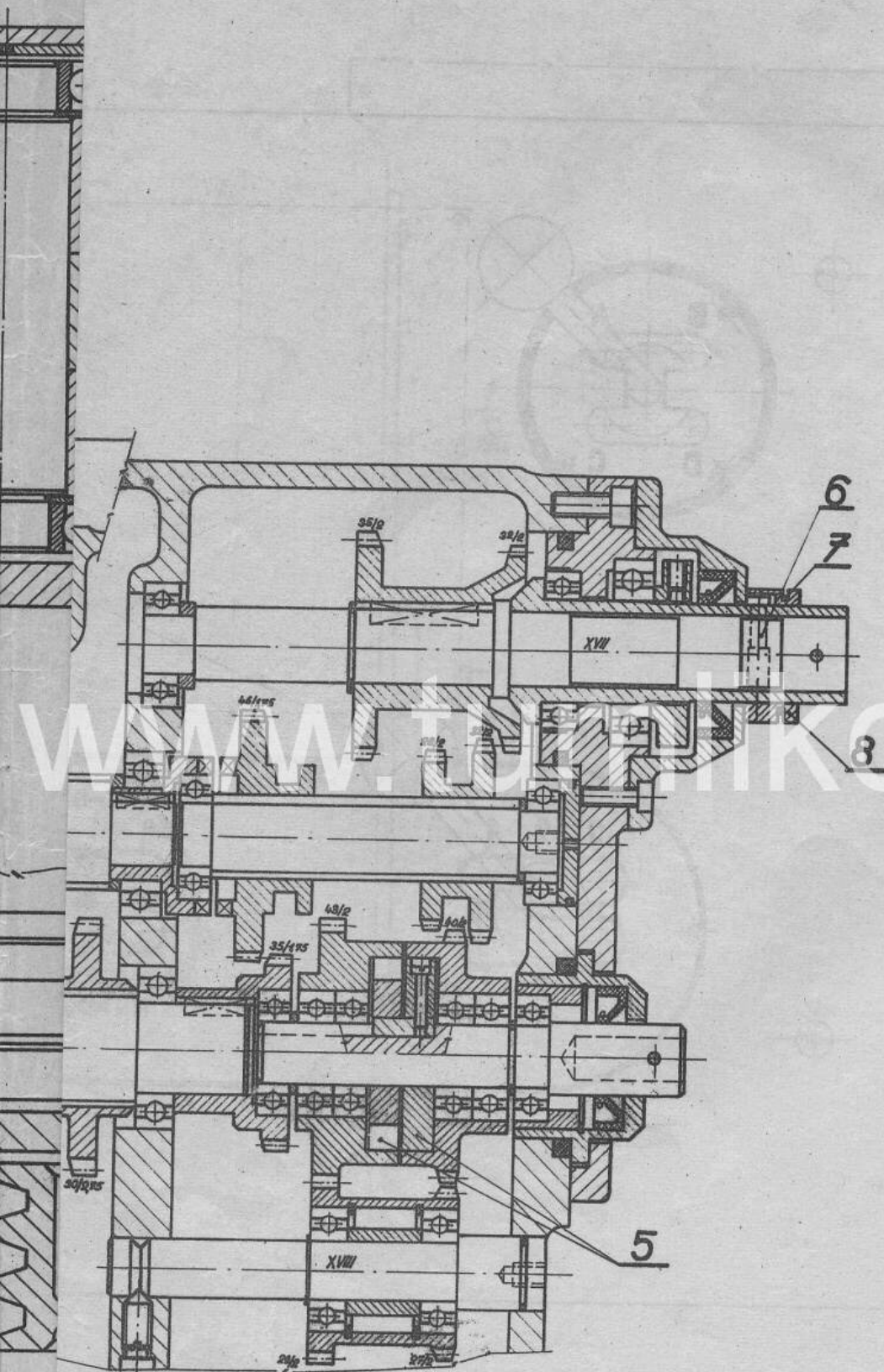




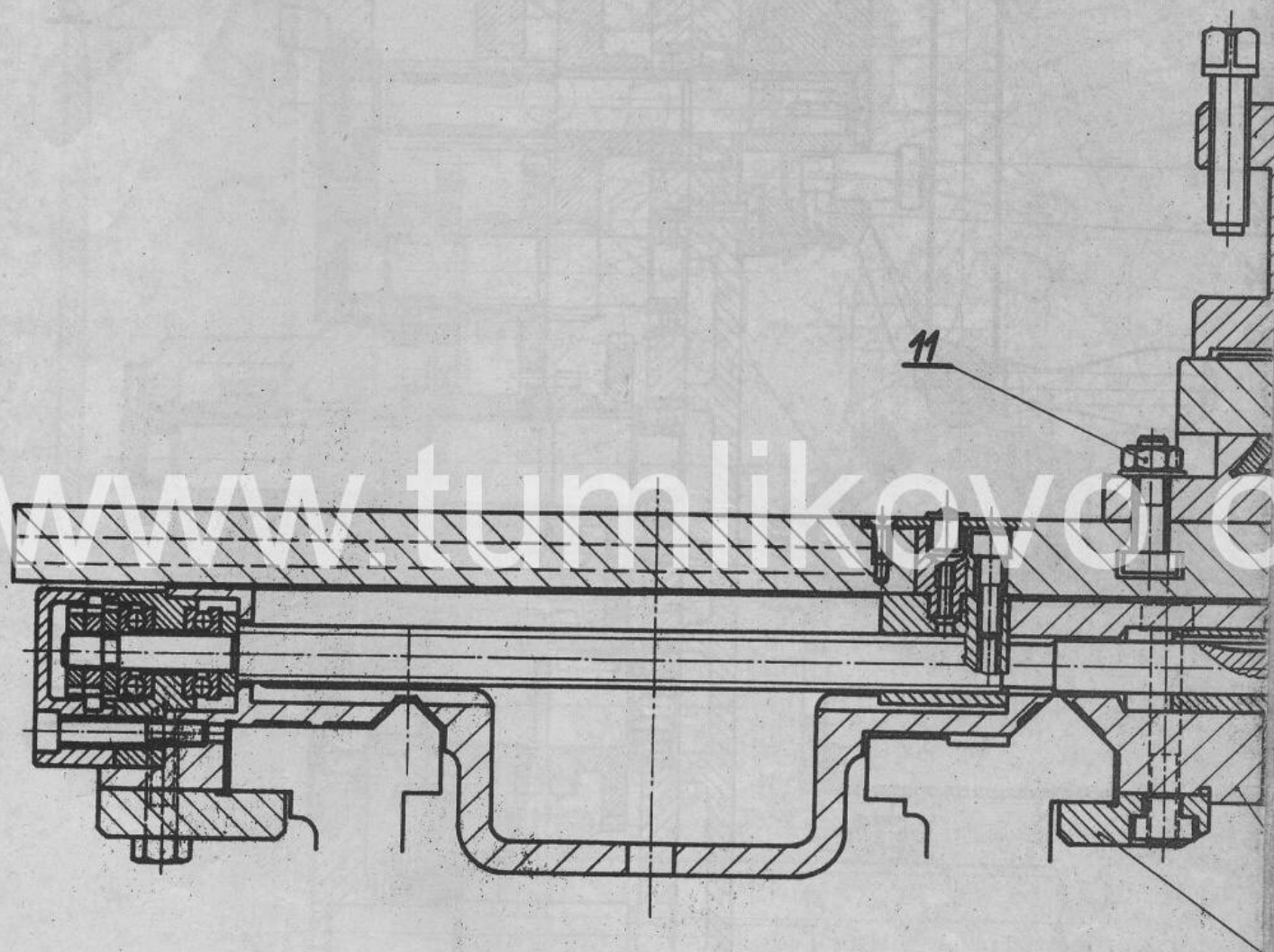
OBR. 13<sub>a</sub>



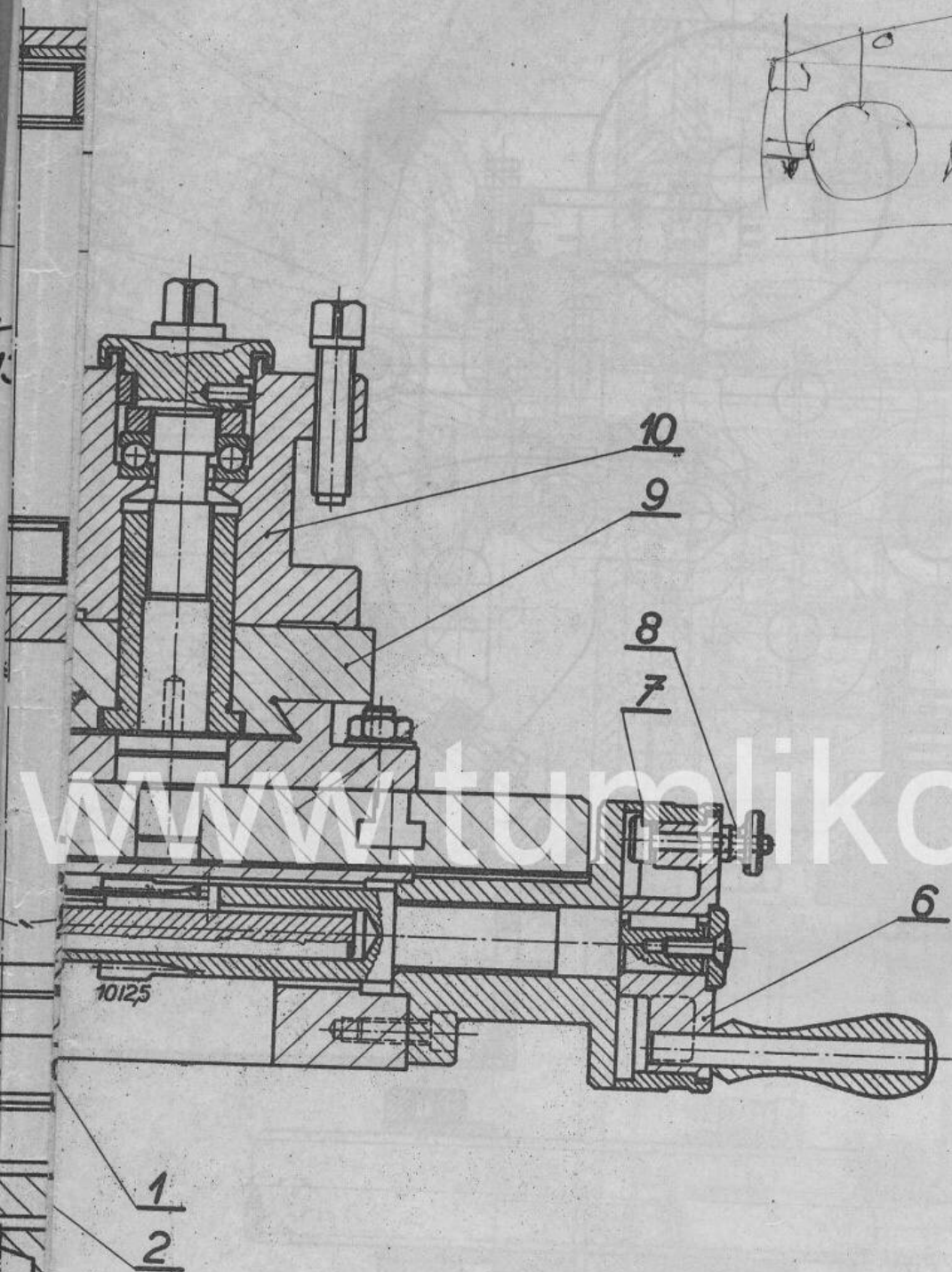




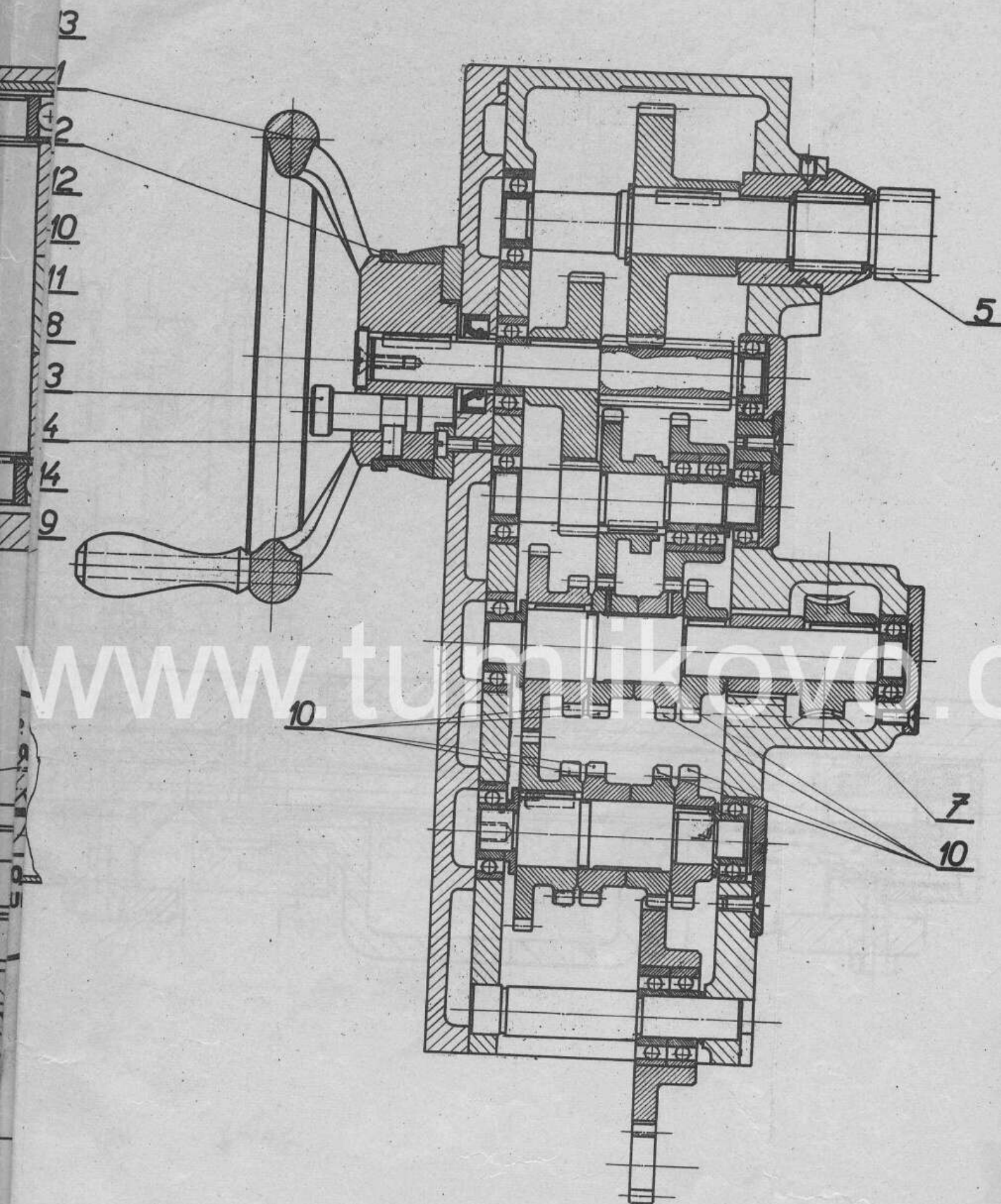






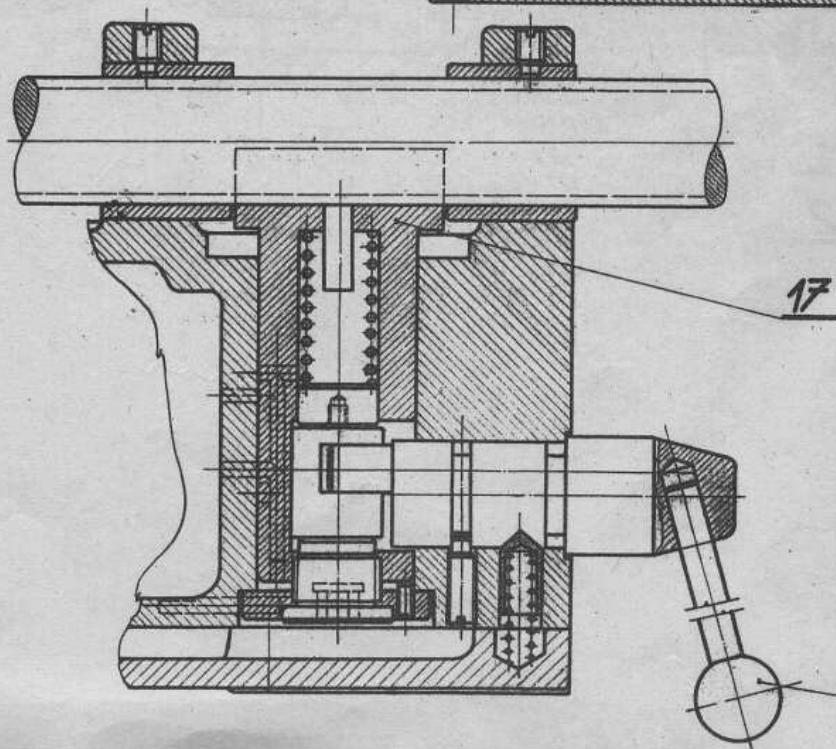
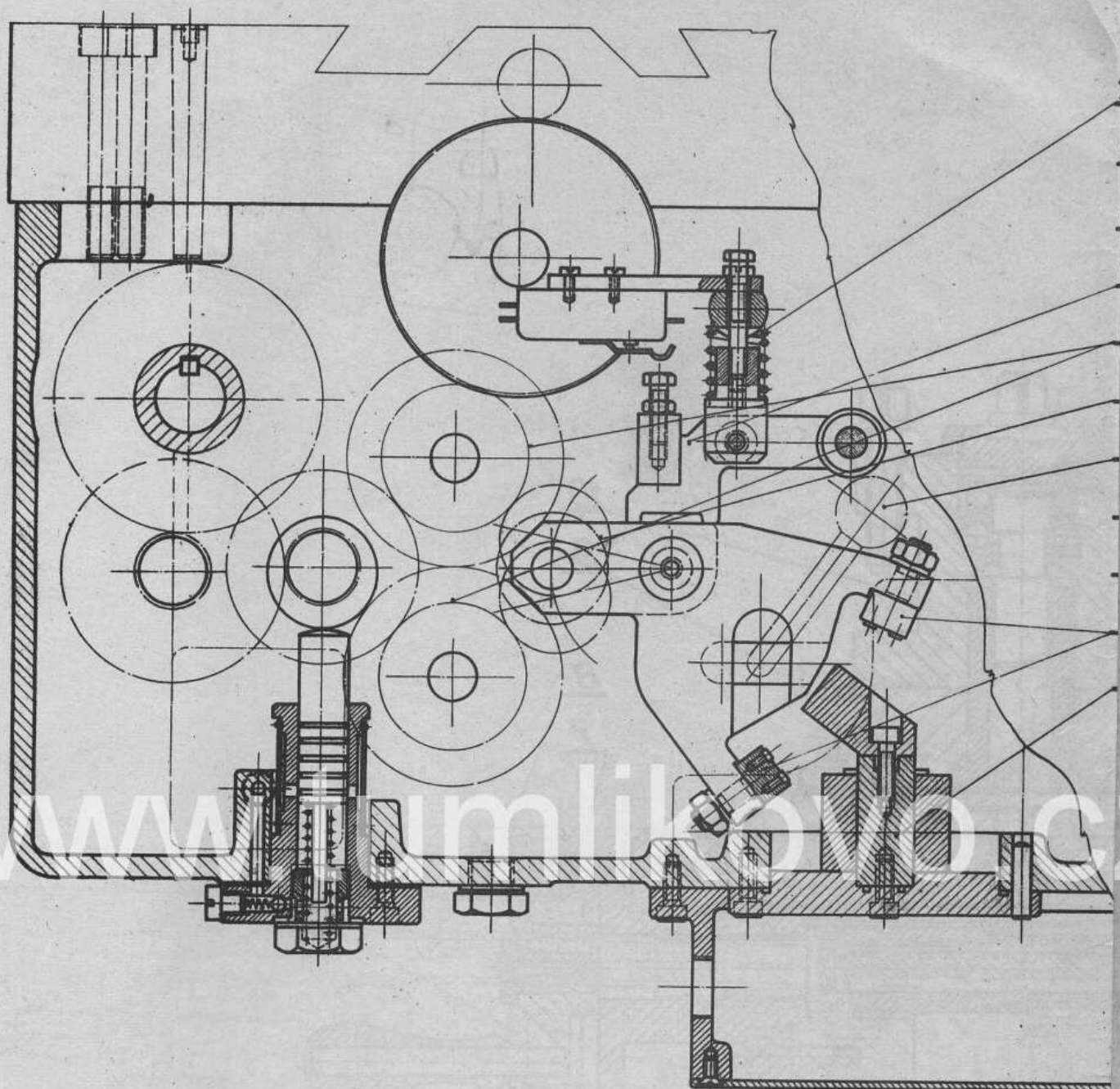


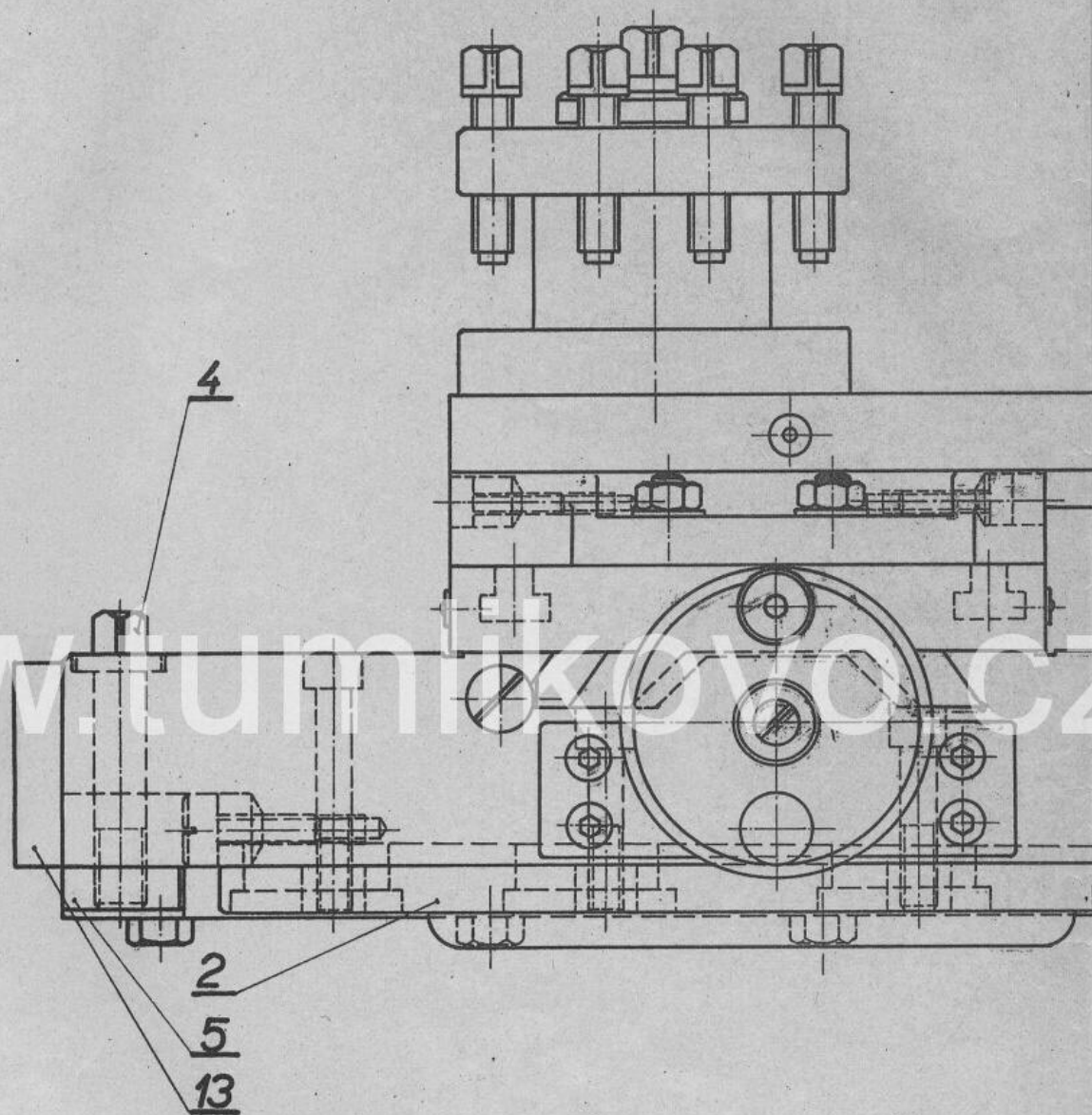
OBR. 15



OBR. 14

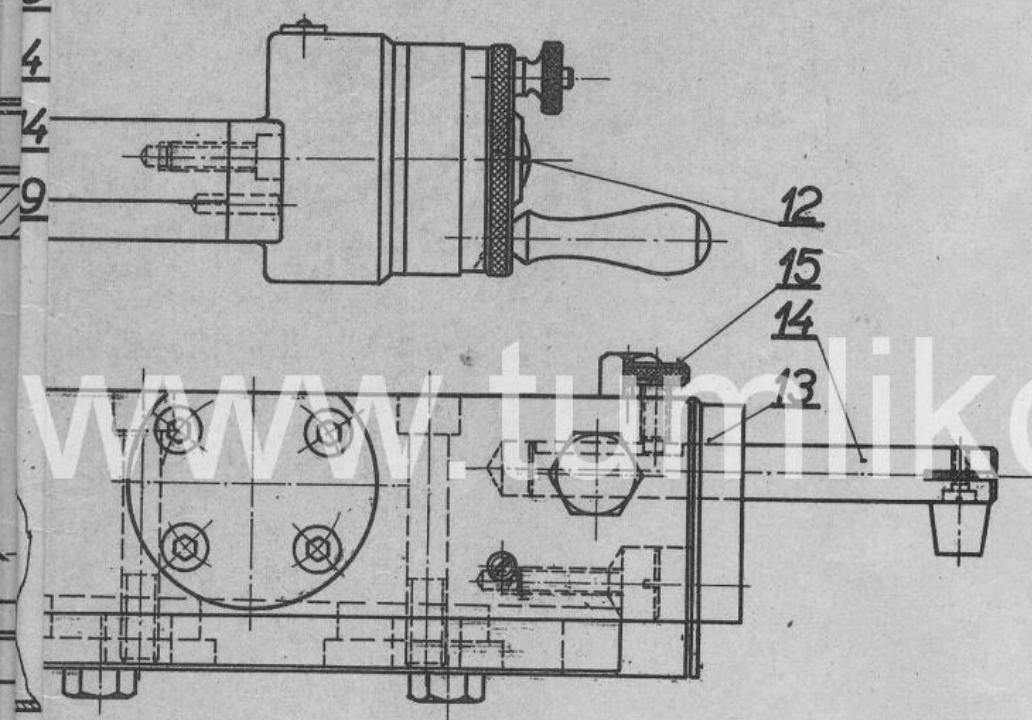






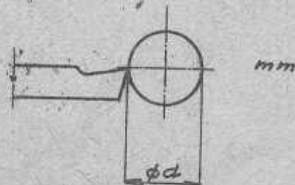
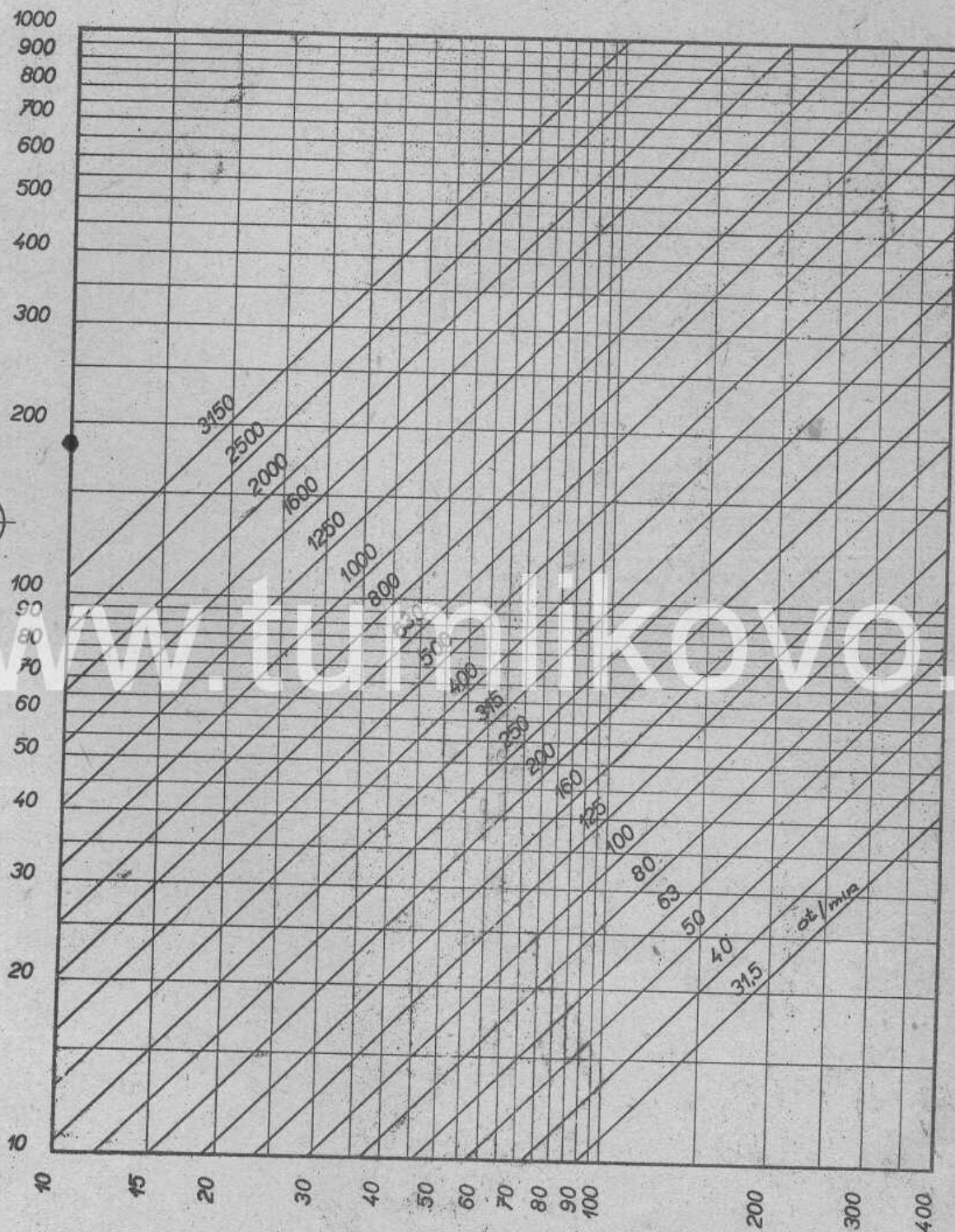


3  
2  
2  
10  
1  
8  
3  
4  
4  
9



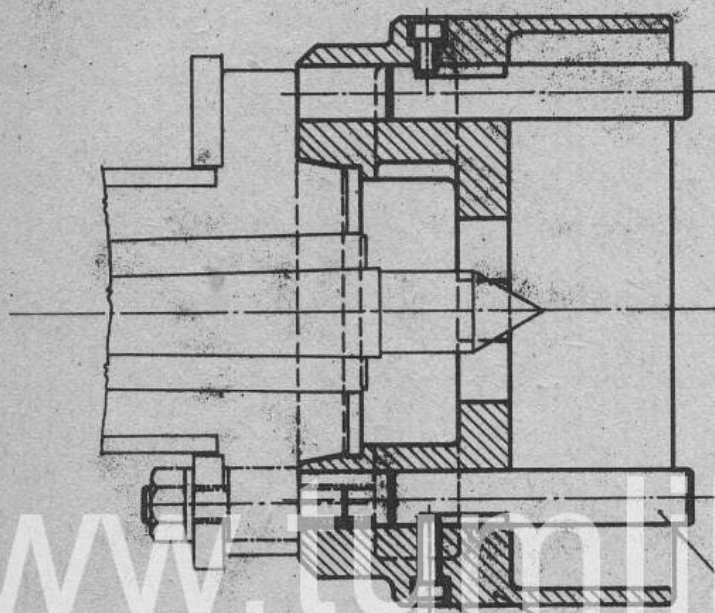
OBR. 15<sub>a</sub>

SU, SS, SD 32



OBR. 16





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